

Work Order ID 88898***88898***

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Friday, August 10, 2012 8:59:40 AM

Item ID: D350-561-141

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 8/10/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/10/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: *MF* Date: *12-08-10*

Tooling:

Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-561-141 CHG003

105

0.00

105

Pick Kit

Packaging

Memo

0.00

Packaging

110

0.00

110

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

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Required Date: 8/10/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00	86405						
120									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-561-141								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

OK 12/8/28.
MK
12-08-27

Picklist Print

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Work Order ID: 88898

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round









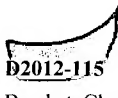

Start Date: 8/10/2012

Required Date: 8/10/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A 07.07.26 new issue (DS19379) EC verified by:JLM IPP rev B 10.02.16 per ecn 10-523 EC verified by: DD IPP Rev:C add pick kit DD 10.03.15 verified by:EC IPP Rev:D 10.09.14 per IIN revD DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 D2011-101 6" Mirror		Manufactured	No			105	Each	17.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST226		17							
				79943		17							
 D2012-105 Arm		Manufactured	No			105	Each	10.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST229		10							
				70725		2							
				79464		8							
 D2012-107 Clevis		Manufactured	No			105	Each	23.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST		5							
				82039		5							
				WA005		18							
				85862		18							
 D2012-111 Bracket		Manufactured	No			105	Each	31.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST003		31							
				70726		7							
				82591		24							
 D2012-115 Bracket, Clevis		Manufactured	No			105	Each	6.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST003		6							
				25581		6							

8283

8283

8283

8283

8283 12/08/10

25581

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• Work Order ID: 88898

Parent Item: D350-561-141

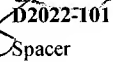
Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 8/10/2012

Required Date: 8/10/2012

Start Qty: 1.00

Required Qty: 1.00

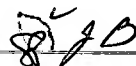
 D2022-101
Spacer

Manufactured No

105 Each 99.0000

 2

2



Location

Loc Qty

Loc Code

ST504

99

73307

1

83995

98

83995

Manufactured No

105 Each 10.0000

 1

1



Location

Loc Qty

Loc Code

ST245A

10

76270

10

76270

Manufactured No

105 Each 20.0000

 1

1



Location

Loc Qty

Loc Code

ST059

20

70764

20

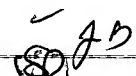
70764

Manufactured No

105 Each 10.0000

 1

1



Location

Loc Qty

Loc Code

ST229

10

76263

4

82594

6

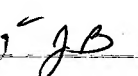
76263

Manufactured No

105 Each 10.0000

 1

1

 12/08/10

Location

Loc Qty

Loc Code

ST229

10

74130

2

79356

4

82592

4

79356

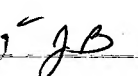
 D3646-3
Arm

Manufactured No

105 Each 10.0000

 1

1

 12/08/10

Location

Loc Qty

Loc Code

ST229

10

74130

2

79356

4

82592

4

79356

Picklist Print

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• Work Order ID: 88898

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Date: 8/10/2012

Required Date: 8/10/2012

Start Qty: 1.00

Required Qty: 1.00

D4070-041

Clamp

Manufactured No

105 Each 6.0000

2 2 JB

Location

Loc Qty

Loc Code

ST457

6

84067

6

94067

AN3-4A

Bolt

Purchased No

105 Each 521.0000

3 3 JB

Location

Loc Qty

Loc Code

ST350

521

102832

88

104291

4

104625

43

107321

8

117317

98

120308

80

120770

200

104625

AN3-5A

Bolt

Purchased No

105 Each 1,133.0000

3 3 JB

Location

Loc Qty

Loc Code

ST350

1133

115371

46

117423

121

119355

200

120187

260

121185

6

122416

500

120187

AN3-6A

Bolt

Purchased No

105 Each 133.0000

1 1 JB 12/08/10

Location

Loc Qty

Loc Code

ST351

133

117441

34

120644

1

121060

50

121166

48

121166

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Shop Packet Print

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Work Order ID: 88898

Parent Item: D350-561-141

Start Date: 8/10/2012

Required Date: 8/10/2012

Parent Item Name: Single Cargo Mirror Installation, RH, 6 inch Round

Start Qty: 1.00

Required Qty: 1.00

AN4-5A Bolt Purchased No

105 Each 894.0000

3 3 JB SP

Location	Loc Qty	Loc Code
ST355	894	
100857	5	
106242	1	
106605	2	
116191	1	
120562	885	

AN4-10A Bolt Purchased No

105 Each 88.0000

1 1 JB SP

Location	Loc Qty	Loc Code
ST355	50	
122407	50	
ST356	38	
117619	4	
121666	34	

AN960JD10 Washer NAS1149D0363J Purchased No

105 Each 0.0000

8 8 JB SP

AN960JD416 Washer NAS1149D0463J Purchased No

105 Each 29.0000

8 8 JB SP 12/08/10

Location	Loc Qty	Loc Code
ST351	29	
116289	8	
119097	21	

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Required Qty: 1.00

✓ 23

JB 12/08/10 SO

156

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
	X						D350-561-043	DUAL MIRROR INSTALLATION, RH
	1	X		1		1	D350-561-045	MIRROR KIT
			X	1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
				X			D350-561-143	DUAL MIRROR INSTALLATION, RH
					X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH
						X	D350-561-243	DUAL MIRROR INSTALLATION, LH
1		1	1		1		D2011-101	Mirror
1							D2012-101	Arm
1							D2012-103	Arm
1			1				D2012-105	Arm
					1		D2012-106	Arm
2			1		1		D2012-107	Clavis
1							D2012-109	Bracket
1			1		1		D2012-111	Bracket
4		2					D2012-113	Clamp
1			1		1		D2012-115	Bracket
4			2		2		D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*		1*	1*		1*		D3014-1	Locknut
			1		1		D3629-1	Bracket
			1		1		D3635-1	Gasket
		2					D3635-3	Gasket
			1				D3646-1	Arm
					1		D3646-2	Arm
			1				D3646-3	Arm
					1		D3646-4	Arm
			2		2		D4070-041	Clamp
2							AN3-4A	Bolt
2		2	6		6		AN3-5A	Bolt
1			1		1		AN3-6A	Bolt
2			1		1		AN4-10A	Bolt
3			3		3		AN4-5A	Bolt
14		4	8		8		AN960JD10	Washer
9		2	8		8		AN960JD416	Washer
1*		1*	1*		1*		AN960JD416L	Washer
5		2	4		4		MS21042L3	Nut (or MS21042-3)
5			4		4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR